

## PolyWood™

### Technical Data Sheet

PolyWood™ is a pre-foamed wood-mimic printing material that contains no actual wood, ensuring a clean, Jam-Free™ printing experience.

#### Physical Properties

Property	Testing Method	Typical Value
Density (g/cm <sup>3</sup> at 21.5 °C)	Custom method	~ 0.8
Glass transition temperature (°C)	DSC, 10 °C/min	50 - 60
Softening temperature of filament (for 1.75 mm; °C)	Custom method	≥ 140
Melt index (g/10 min)	/	Not available
Moisture content <sup>1</sup> (%)	Thermogravimetric	≤ 0.1%
Odor	/	Almost odorless
Solubility	/	Insoluble in water

Note:

1. For newly opened filaments; filaments may absorb higher levels of moisture during use.

#### Mechanical Properties<sup>1</sup>

Property	Testing Method	Typical Value
Young's modulus (MPa)	ASTM D638 (ISO 527, GB/T 1040)	Not available
Tensile strength (MPa)	ASTM D638 (ISO527, GB/T 1040)	23.2 ± 0.4
Elongation at break (%)	ASTM D638 (ISO527, GB/T 1040)	8.21 ± 0.87
Bending modulus (MPa)	ASTM D790 (ISO 178, GB/T 9341)	2607 ± 50
Bending strength (MPa)	ASTM D790 (ISO 178, GB/T 9341)	52.9 ± 0.3
Impact strength (kJ/m <sup>2</sup> )	ASTM D256 (ISO 179, GB/T 1043)	2.06 ± 0.19

Note:

1. All testing specimens were printed using a MakerBot Replicator 2 under the following conditions:  
Printing temperature = 210 °C, printing speed = 90 mm/s, number of shells = 2, and 100% infill.

## Testing Geometries

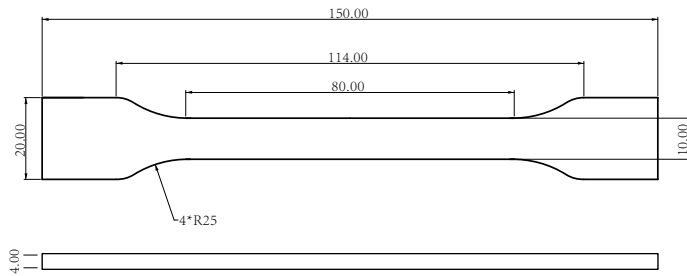


Fig 1. Tensile testing specimen

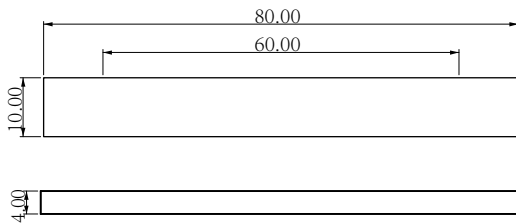
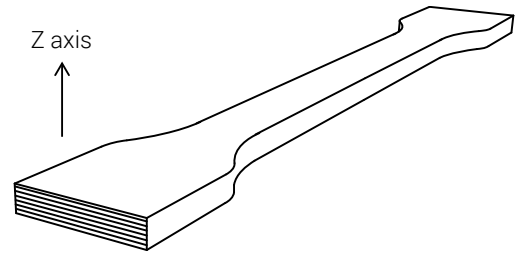


Fig 2. Flexural testing specimen

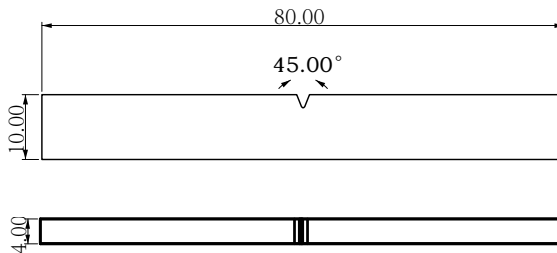
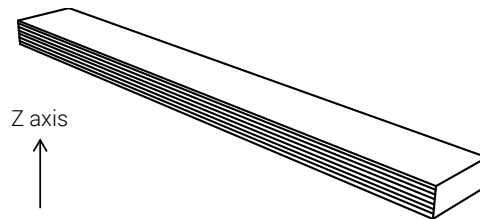
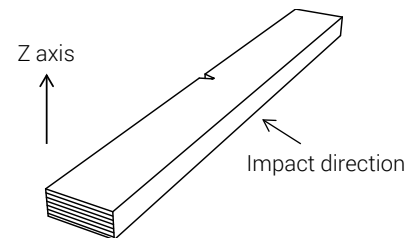


Fig 3. Impact testing specimen



## Disclaimer

The typical values presented in this data sheet are intended for reference and comparison purposes only. They should not be used for design specifications or quality control purposes. Actual values may vary significantly with printing conditions. End-use performance of printed parts depends not only on materials, but also on part design, environmental conditions, printing conditions, etc. Product specifications are subject to change without notice.

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